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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/606,642	06/26/2003	Steven F. Hardwick	IIY-23	5048
22827	7590 10/05/2004		EXAMINER	
DORITY & MANNING, P.A.			PASCHALL, MARK H	
POST OFFIC GREENVILL	E BOX 1449 E, SC 29602-1449		ART UNIT PAPER NUMBE	
-	,		3742	

DATE MAILED: 10/05/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

			A			
	Application No.	Applicant(s)	1101			
	10/606,642	HARDWICK	0 (
Office Action Summary	Examiner	Art Unit				
	Mark H Paschall	3742				
The MAILING DATE of this communication Period for Reply	n appears on the cover sheet wi	th the correspondence add	dress			
A SHORTENED STATUTORY PERIOD FOR R THE MAILING DATE OF THIS COMMUNICAT - Extensions of time may be available under the provisions of 37 C after SIX (6) MONTHS from the mailing date of this communicati - If the period for reply specified above is less than thirty (30) days - If NO period for reply is specified above, the maximum statutory - Failure to reply within the set or extended period for reply will, by Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).	ON. ER 1.136(a). In no event, however, may a roon. , a reply within the statutory minimum of thirt period will apply and will expire SIX (6) MON statute, cause the application to become AB	eply be timely filed y (30) days will be considered timely THS from the mailing date of this co ANDONED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on						
2a) ☐ This action is FINAL . 2b) ⊠	This action is non-final.					
• • • • • • • • • • • • • • • • • • • •) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
closed in accordance with the practice ur	ider <i>Ex parte Quayle</i> , 1935 C.D	. 11, 453 O.G. 213.				
Disposition of Claims						
4) Claim(s) 1-27 is/are pending in the applic	ation.					
4a) Of the above claim(s) is/are with	hdrawn from consideration.					
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-6,14-17 and 21-27</u> is/are reject		·				
7)⊠ Claim(s) <u>7-13 and 18-20</u> is/are objected t	0.					
8) Claim(s) are subject to restriction	and/or election requirement.					
Application Papers						
9)☐ The specification is objected to by the Exa	aminer.					
10) The drawing(s) filed on is/are: a)	accepted or b) objected to	by the Examiner.				
Applicant may not request that any objection	to the drawing(s) be held in abeyar	ice. See 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the o	correction is required if the drawing	(s) is objected to. See 37 CF	R 1.121(d).			
11)☐ The oath or declaration is objected to by t	he Examiner. Note the attached	d Office Action or form PT	O-152.			
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for fo	oreign priority under 35 U.S.C. §	119(a)-(d) or (f).				
a) ☐ All b) ☐ Some * c) ☐ None of:						
1. Certified copies of the priority docu	ments have been received.					
2. Certified copies of the priority docu	ments have been received in A	pplication No				
3. Copies of the certified copies of the	e priority documents have been	received in this National	Stage			
application from the International E	Bureau (PCT Rule 17.2(a)).					
* See the attached detailed Office action for	a list of the certified copies not	received.				
Attachment(s)						
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-94) 		Summary (PTO-413) s)/Mail Date				
 2) Information Disclosure Statement(s) (PTO-1449 or PTO/3) 	· —	nformal Patent Application (PTC	D-152)			
Paper No(s)/Mail Date	6) 🗌 Other:	.				

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DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-3,5,6,14,16,17,21,23-27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Marner et al in view of Horner-Richardson et al. Marner et al teach the claimed plasma torch including threaded sections on 16 and 46. The claims call for use of an alignment section, which is inserted into the cathode, bore in lieu of use of threaded means. The patent to Horner-Richardson et al is applied for showing alignment section 87 that is insertable into a bore in element 53, figure 1, which is used for accurate alignment of the elements. In view of this teaching it would have been obvious to modify the Marner et al system to use an alignment means which is insertable into the cathode bore, in lieu of use of threads, to effect a more accurate and replacable component. As per claim 3 not use of contact shoulder in both Marner et al and Horner-Richardson et al.

As per claims 5 and 6 notes that the artisan would have found it an obvious choice to use this type of alignment system to center any of the torch components, anode, shield cups, or other nozzle elements, in addition to cathode elements.

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Claims 4,15 and 22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Marner et al in view of Horner-Richardson et al as applied to claims 1-3,5,6,14,16,17,21,23-27 above, and further in view of Lu et al. Marner et al as modified teaches the claimed plasma torch assembly except for showing the claimed tolerances between the elements assembled, .001 to .008 inches. Lu et al though clearly shows such tolerances as conventional and leading to effective sealing in a plasma torch and in view of this teaching it would have been obvious to modify the Marner et al teaching further to include the same tolerances, to attain the advantage of more effective seals between the elements.

Allowable Subject Matter

Claims 7-13,18-20 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims. These claims contain allowable subject matter for setting fort that least won concentric components, which are pressurized to deform in a radial direction for centering of the components.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Sobr et al and Hackett et al are cited for disclosing pertinent plasma torch structures.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Mark H Paschall whose telephone number is 703 308-1642. The examiner can normally be reached on 7am - 3pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Robin Evans can be reached on 703 308-2634. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Mark H Paschall Primary Examiner Art Unit 3742

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